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 Registered Office: Essentra plc  
 Langford Locks, Kidlington, Oxford, OX5 1HX

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STATUS **APPROVED DRAWING**

UNLESS OTHERWISE STATED

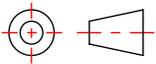
ALL DIMENSIONS IN mm

DO NOT SCALE

LINEAR TOLERANCE

THIRD ANGLE PROJECTION

SIZE	(0)	(0.0)	(0.00)
0-10	±0.5	±0.15	±0.10
>10-30	±0.5	±0.20	±0.15
>30-50	±0.5	±0.30	±0.20
>50-100	±0.8	±0.50	±0.25
>100-200	±1.5	±0.80	±0.40
>200-300	±2.0	±1.20	±0.80
>300-500	±3.0	±2.00	±1.00
>500	±5.0	±3.00	±1.50

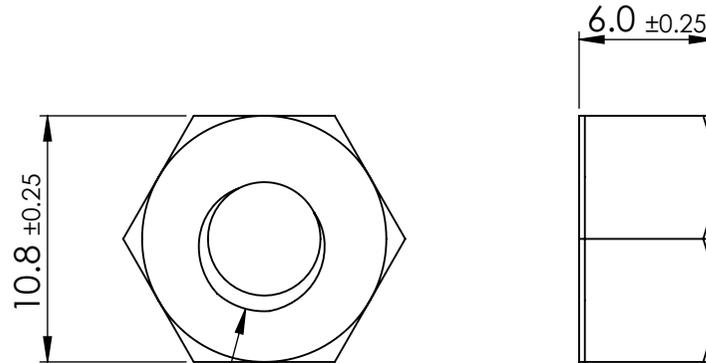
  
 ANGULAR TOLERANCE ±0.5 DEGREES  
 UNSPECIFIED RADII 0.25mm  
 DRAFT ANGLE 0.5 DEGREES  
 DIMENSIONS IN PARENTHESIS ( )  
 ARE FOR REFERENCE ONLY

ITEM CODE	20491949	CREATE DATE	20/03/2025
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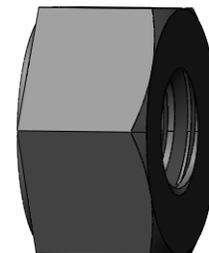
LEGACY CODE	0725020LNB	PA66	MATERIAL
		BLACK	COLOUR
		-	FINISH

TITLE:  
 LOCK NUT  
 -

DWG. No.	20491949	SCALE	3:1	ISSUE	2
				SHEET	1 of 2



1/4"-20 LOCKING THREADS



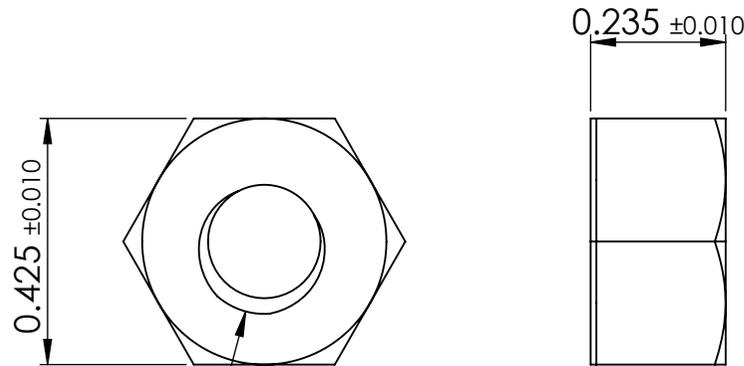
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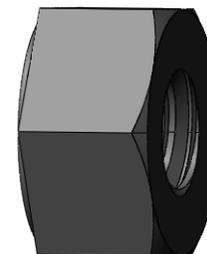
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1/4"-20 LOCKING THREADS



STATUS		APPROVED DRAWING	
UNLESS OTHERWISE STATED			
ALL DIMENSIONS IN inches		DO NOT SCALE	
LINEAR TOLERANCE		THIRD ANGLE PROJECTION	
SIZE	(0.00) (0.000) (0.0000)		
0 - 0.394	±0.020 ±0.006 ±0.004		
>0.394 - 1.181	±0.020 ±0.008 ±0.006		
>1.181 - 1.969	±0.020 ±0.012 ±0.008		
>1.969 - 3.937	±0.031 ±0.020 ±0.010		
>3.937 - 7.874	±0.059 ±0.031 ±0.016		
>7.874 - 11.811	±0.079 ±0.047 ±0.031		
>11.811 - 19.685	±0.118 ±0.079 ±0.039	ANGULAR TOLERANCE ±0.5 DEGREES UNSPECIFIED RADII 0.25mm DRAFT ANGLE 0.5 DEGREES DIMENSIONS IN PARENTHESES ( ) ARE FOR REFERENCE ONLY	
>19.685	±0.197 ±0.118 ±0.059		
ITEM CODE	20491949	20/03/2025	CREATE DATE
LEGACY CODE	0725020LNB	PA66	MATERIAL
		BLACK	COLOUR
		-	FINISH
TITLE: LOCK NUT -			
DWG. No.	20491949	SCALE 3:1	ISSUE 2
		SHEET	2 of 2